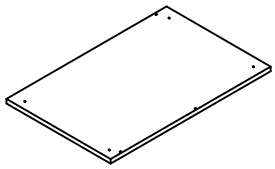
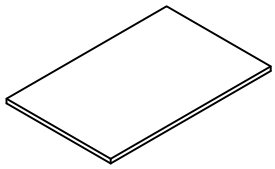
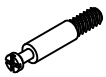
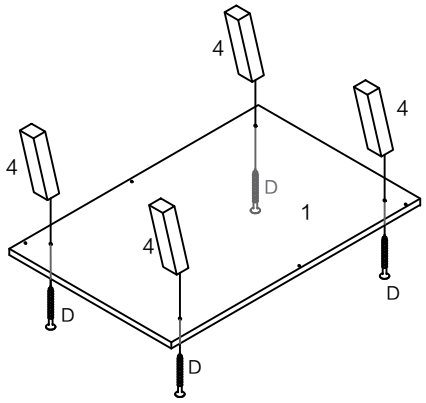
230-000177

1	2	3	4	A (6.3X50)
				
X1	X2	X1	X4	X4

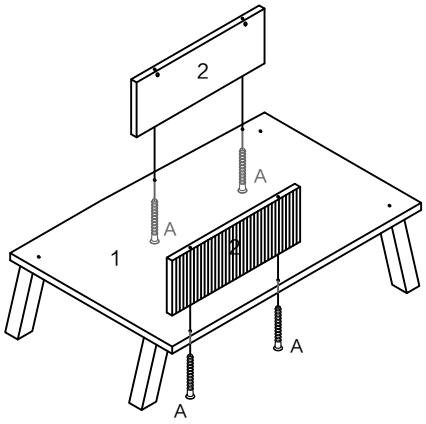
B	C	D (5X50)		
				
X4	X4	X4		

Step 1



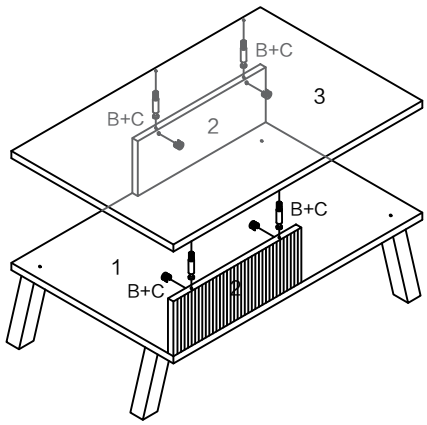
D	x4

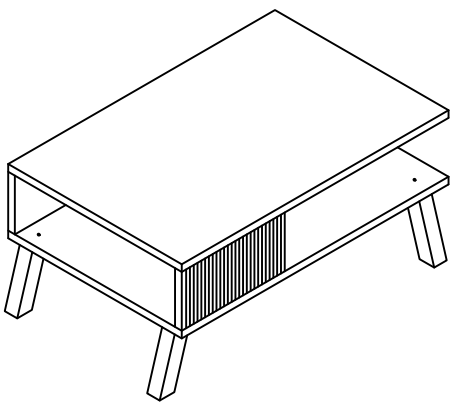
Step 2



A	x4

Step 3



A	x4
B	x4

Complete