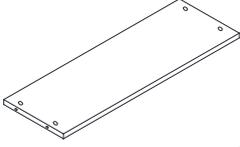
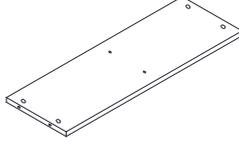
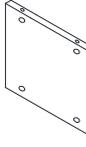
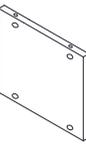
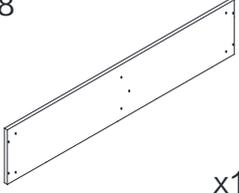
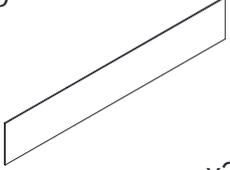
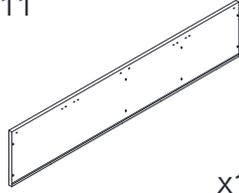
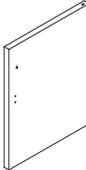
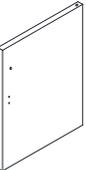
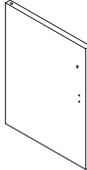
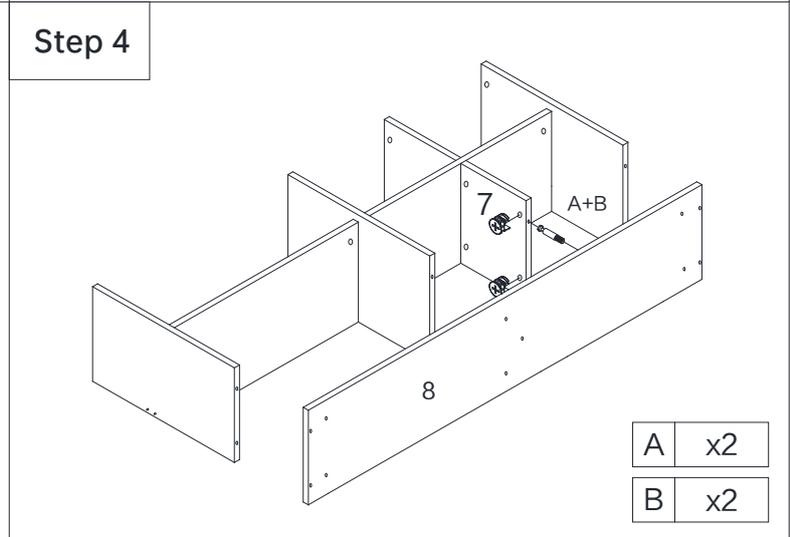
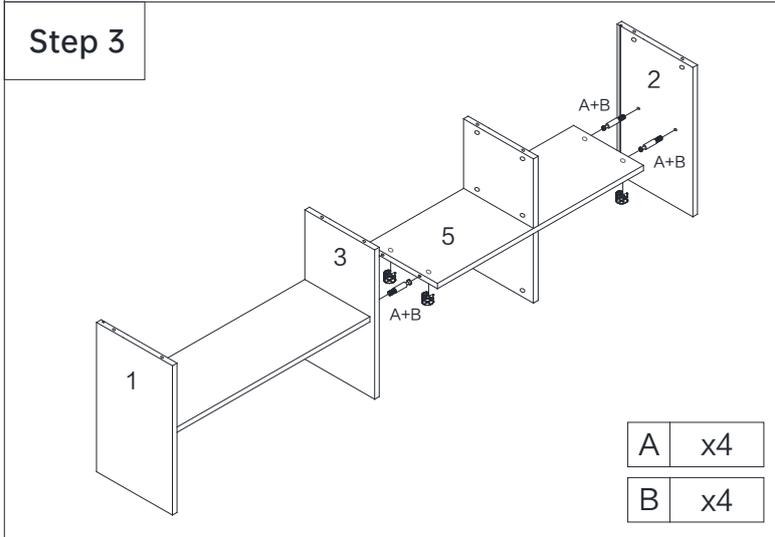
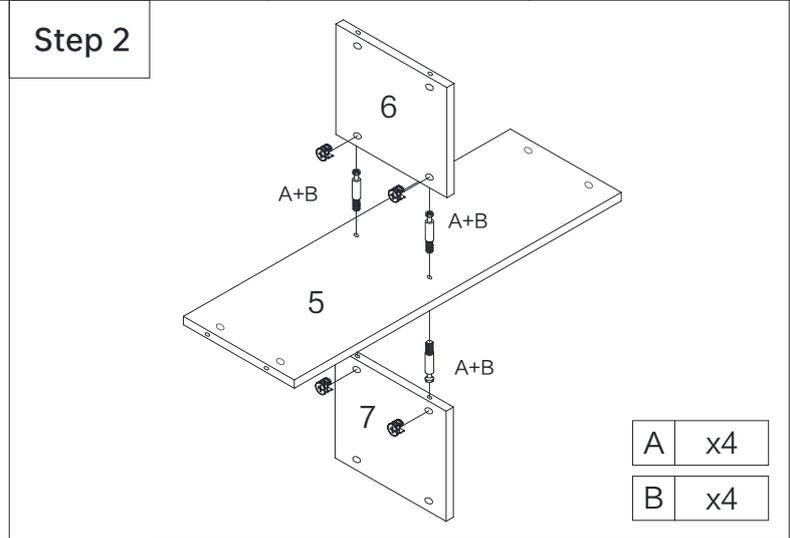
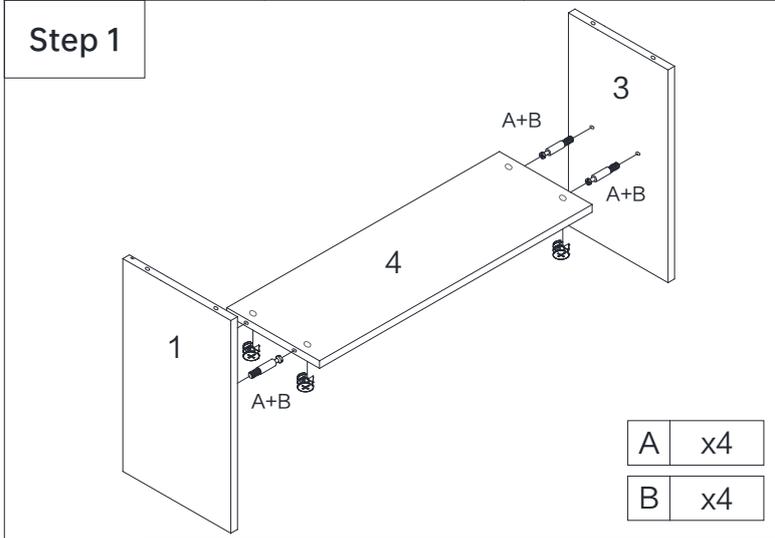
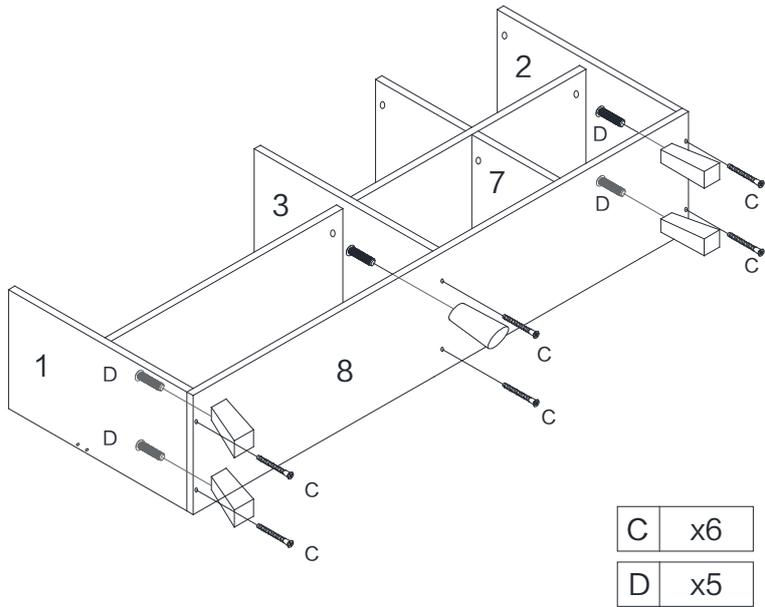


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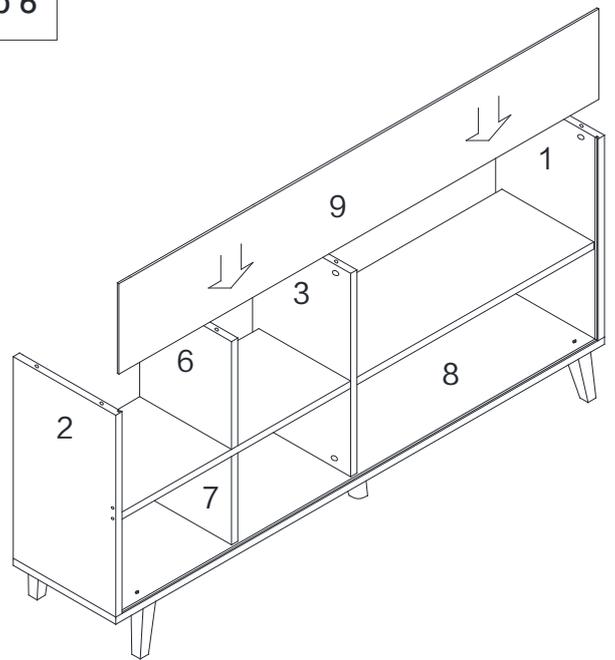
1  x1	2  x1	3  x1	4  x1	5  x1	6  x1
7  x1	8  x1	9  x2	10  x1	11  x1	12  x2
13  x1	14  x1	15  x4	16  x1	A  x22	B  x22
D  (8x30) x5	E  x8	F  x4	G  (3x10) x16	H  x4	C  (6.3x50) x7
					I (4x20) x4
					J  (6.3x50) x4



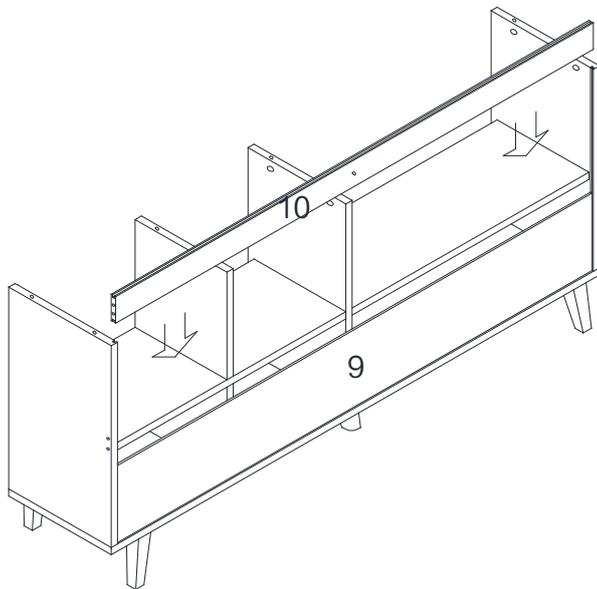
Step 5



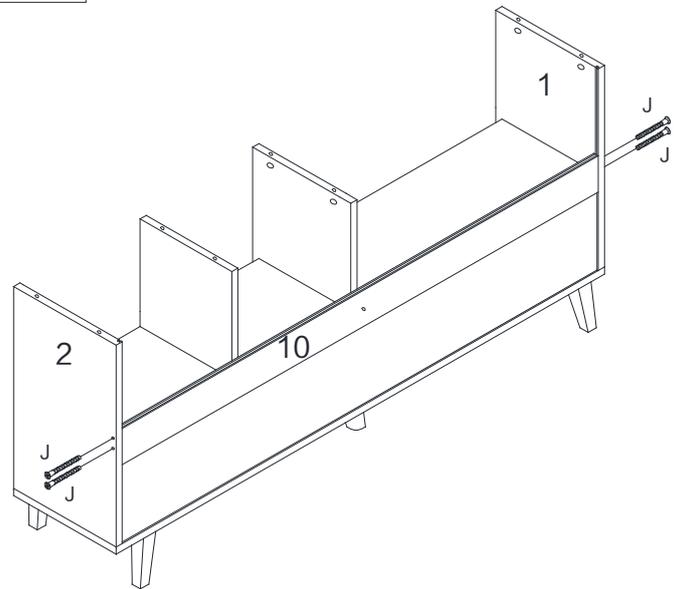
Step 6



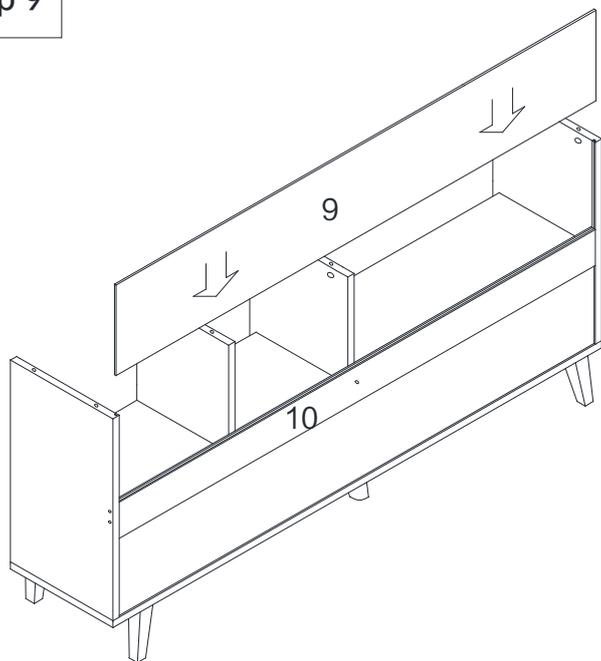
Step 7



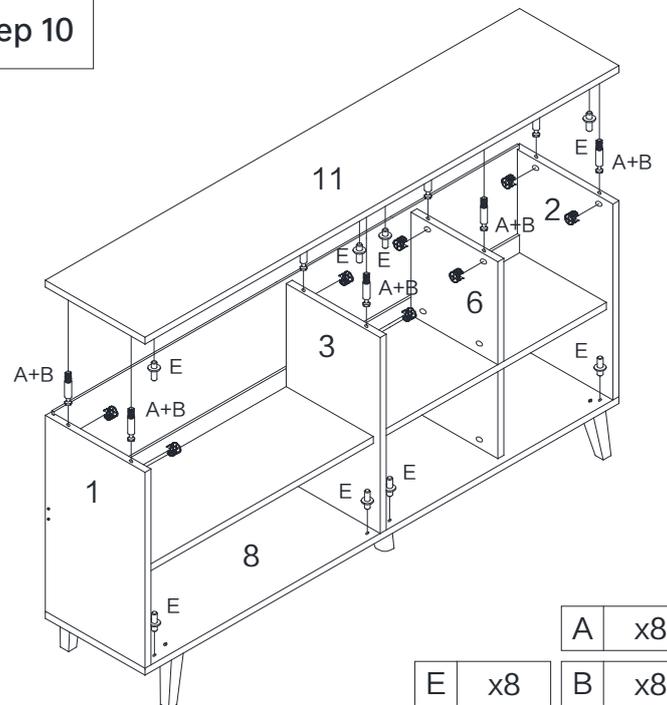
Step 8



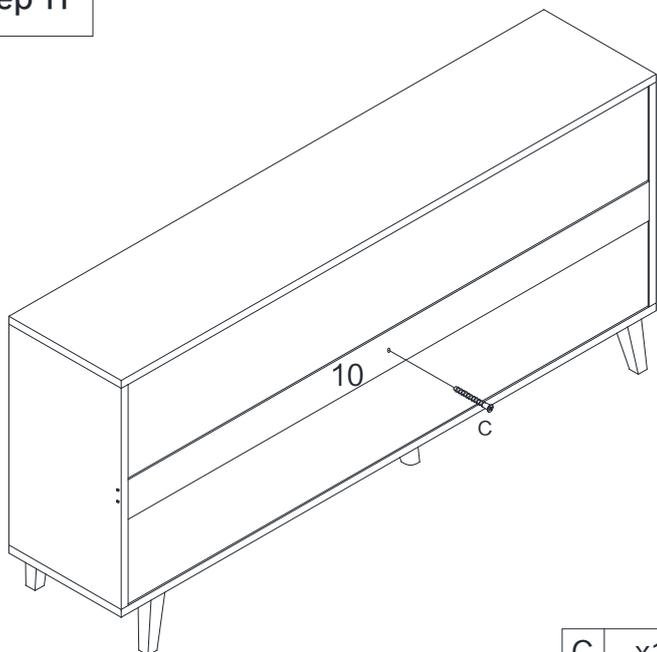
Step 9



Step 10

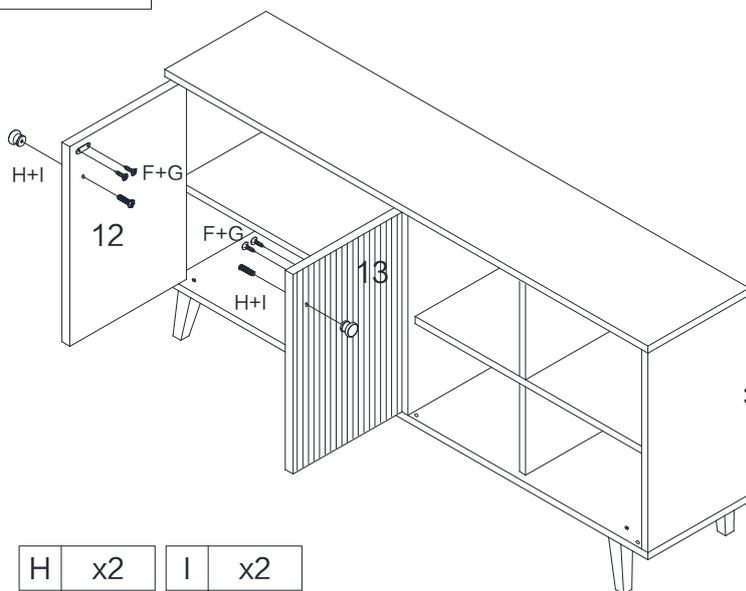


Step 11



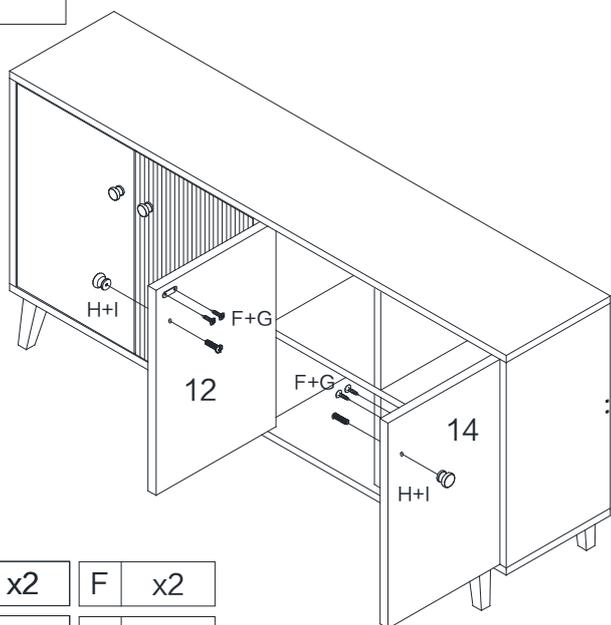
C	x1
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Step 12



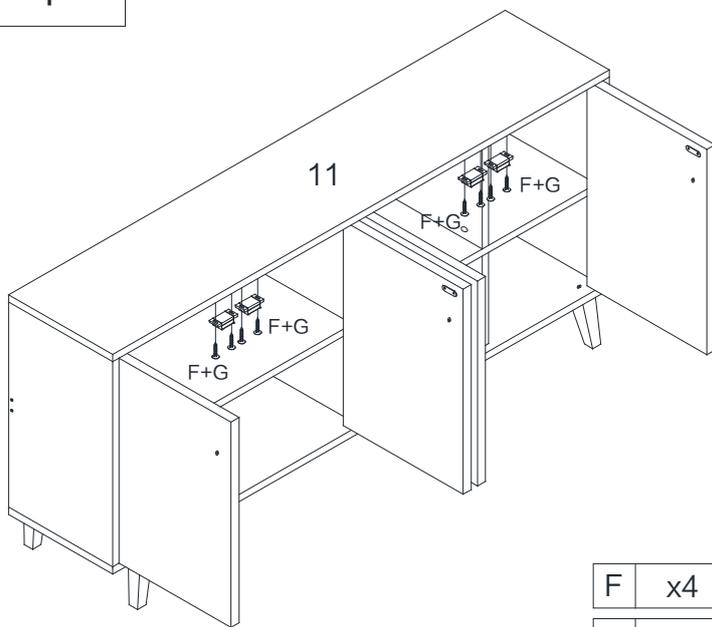
H	x2	I	x2
F	x2	G	x4

Step 13



H	x2	F	x2
I	x4	G	x4

Step 14



F	x4
G	x8

Complete

