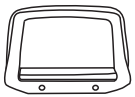
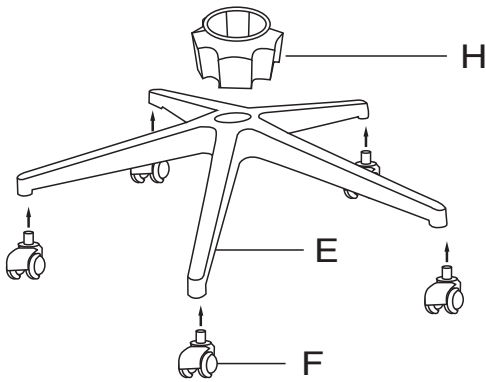
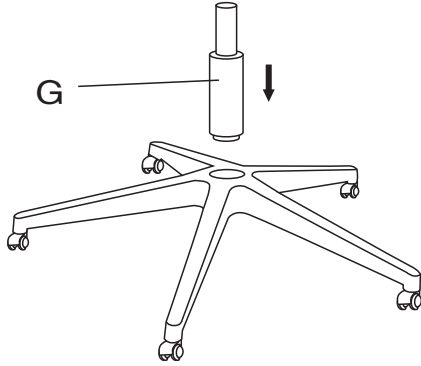
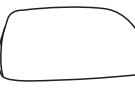
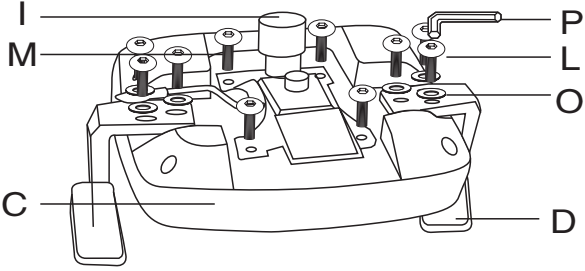
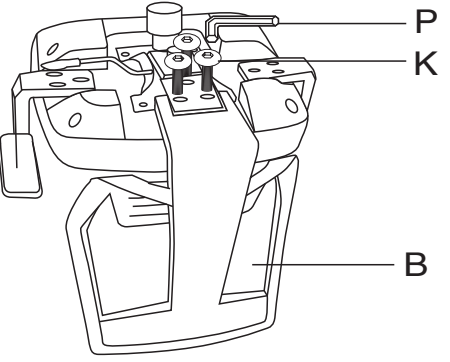
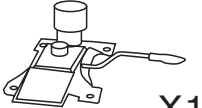
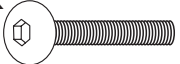
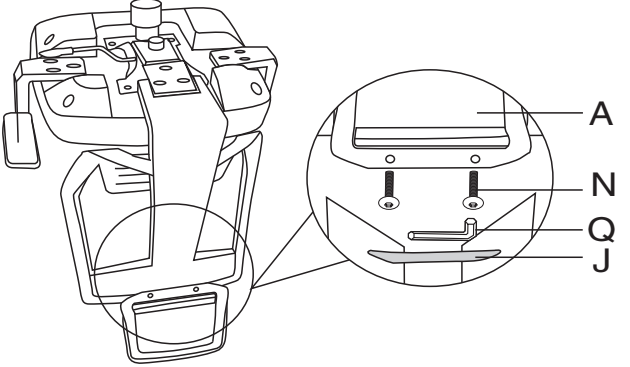


ASSEMBLY INSTRUCTION SHEET 254-000012

A  X1	B  X1	1 	2 
C  X1	D  X2		
E  X1	F  X5	3 	4 
G  X1	H  X1		
I  X1	J  X1		
K  8*35 X3	L  6*35 X6		
M  6*25 X4	N  6*16 X2	5 	6 
O  X6	P  X1		
Q  X1	R X1		