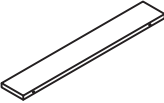
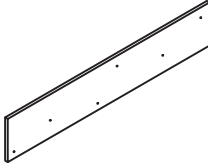
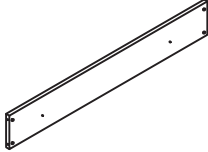
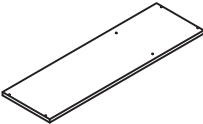
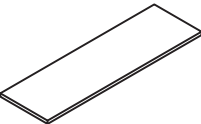
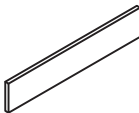
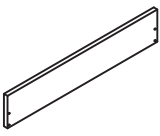
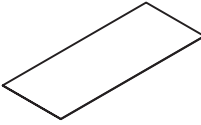
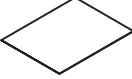
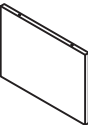
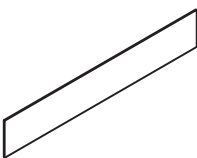
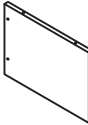
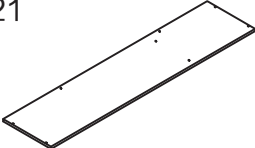
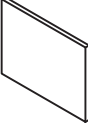
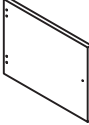
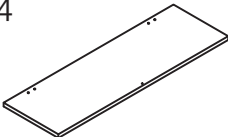
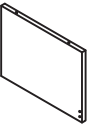
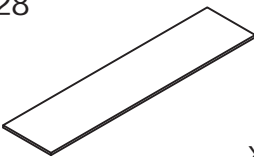
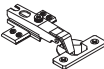
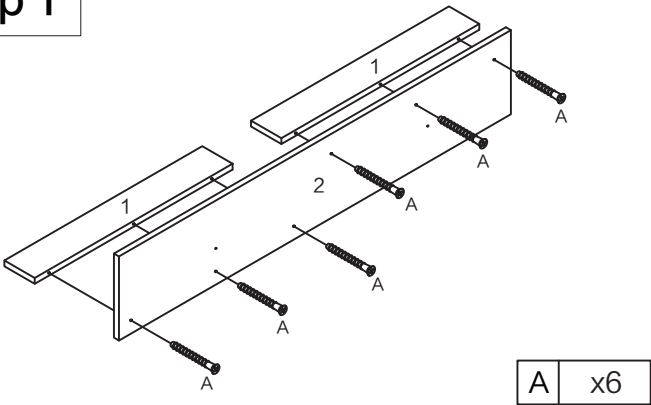


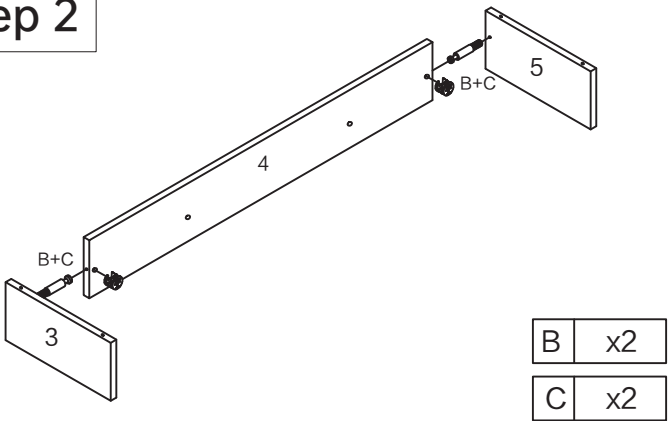
230-000090

1  x2	2  x1	3  x1	4  x1	5  x1
6  x1	7  x1	8  x1	9  x1	10  x2
11  x2	12  x1	13  x1	14  x1	15  x1
16  x1	17  x1	18  x1	19  x1	20  x1
21  x1	22  x1	23  x1	24  x1	25  x1
26  x1	27  x1	28  x1	A (6.3X50)  x22	B  C  x22
D  x2	E  x6	F (3.5X12)  x40	G  x3	I  x10
K  x1	L (4X16)  x18	M(5X50)  x8		

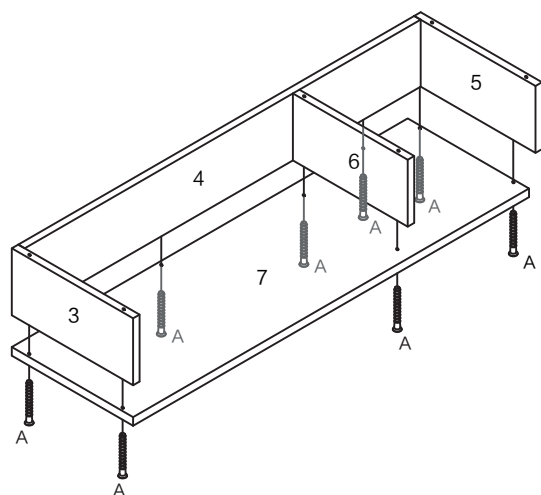
Step 1



Step 2

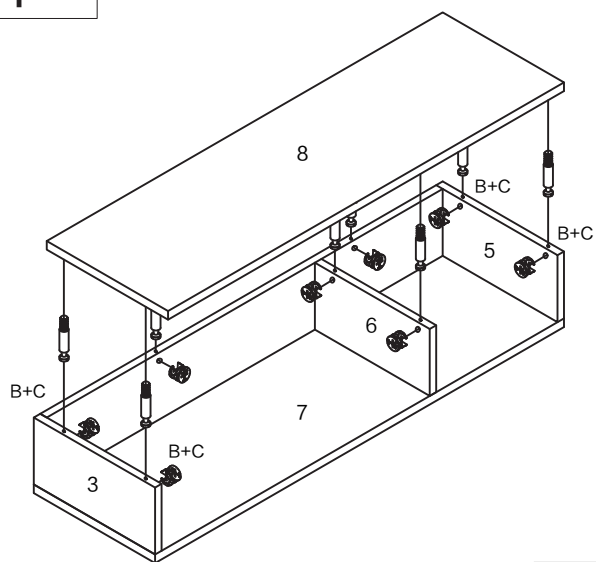


Step 3



A x8

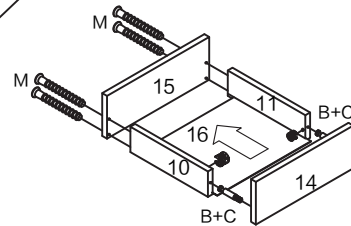
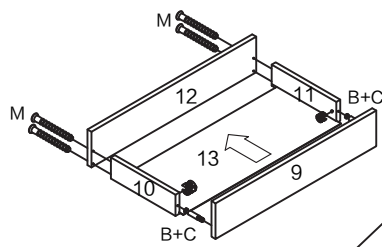
Step 4



B x8

C x8

Step 5

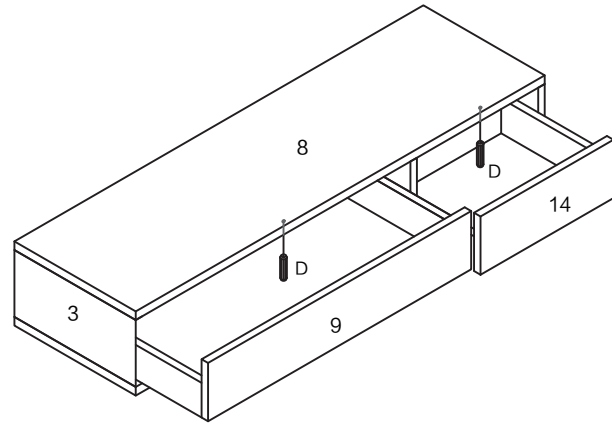


B x4

M x8

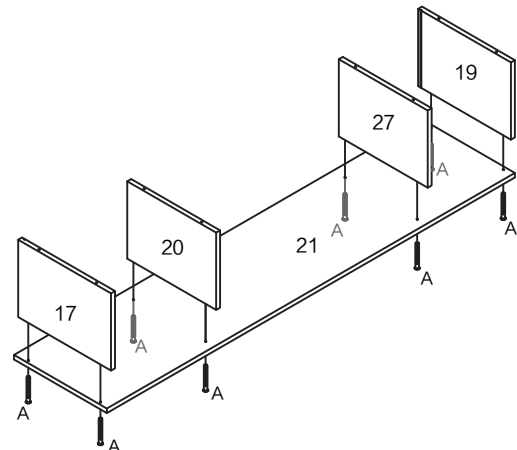
C x4

Step 6



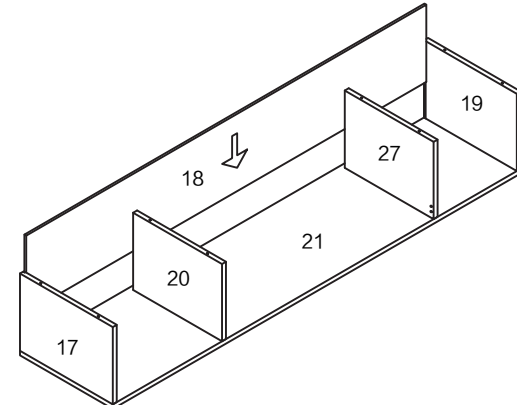
D x2

Step 7

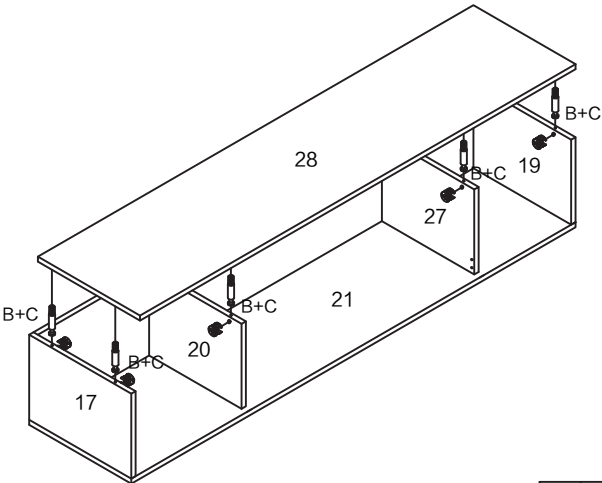


A x8

Step 8

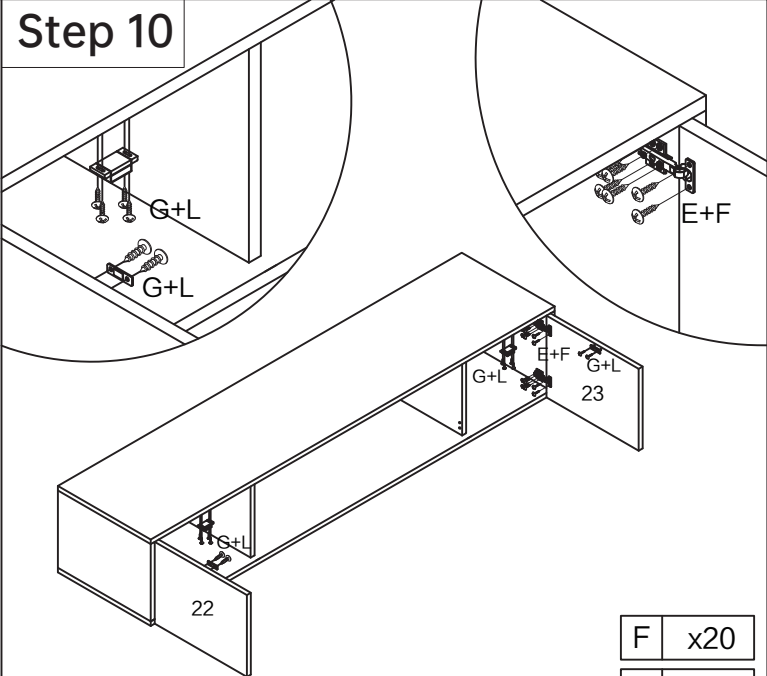


Step 9



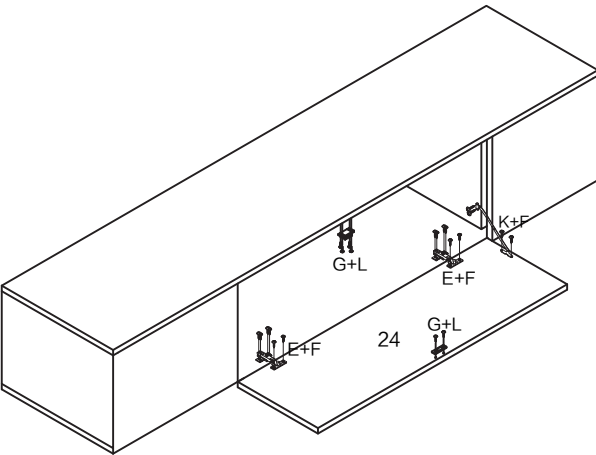
B	x8
C	x8

Step 10



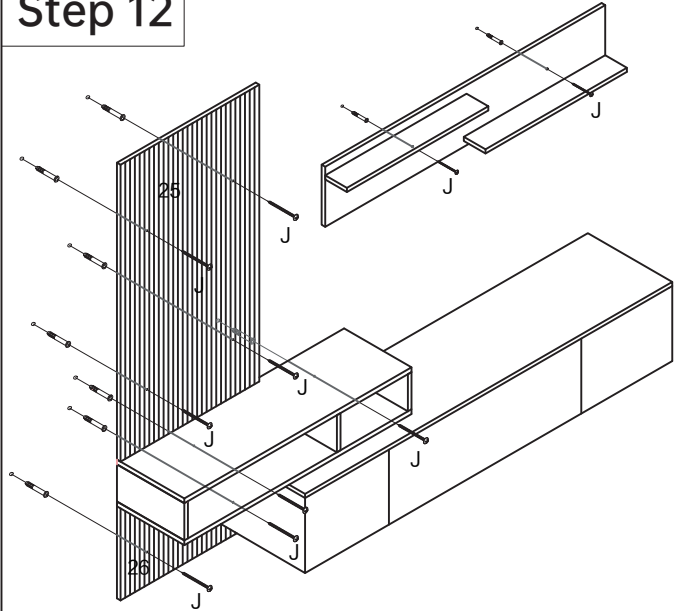
F	x20
L	x12

Step 11



F	x14
L	x6

Step 12



J	x10
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Complete

