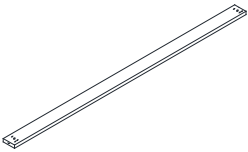
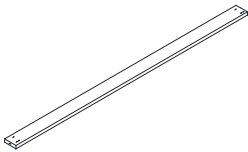
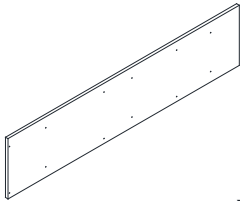
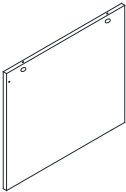
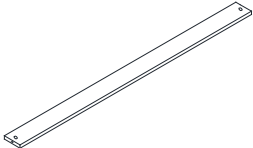
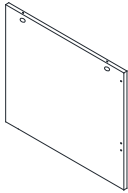
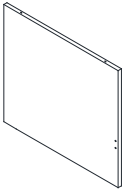
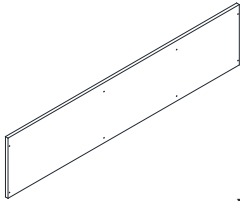
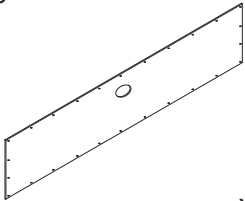
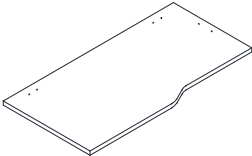
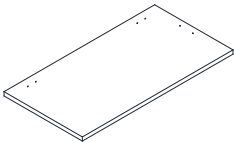
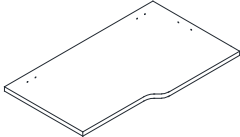
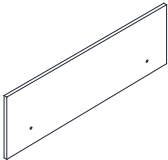
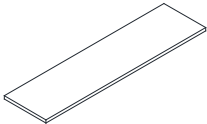
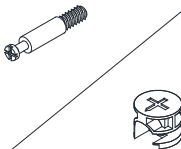
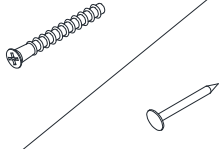
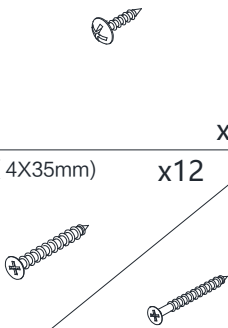
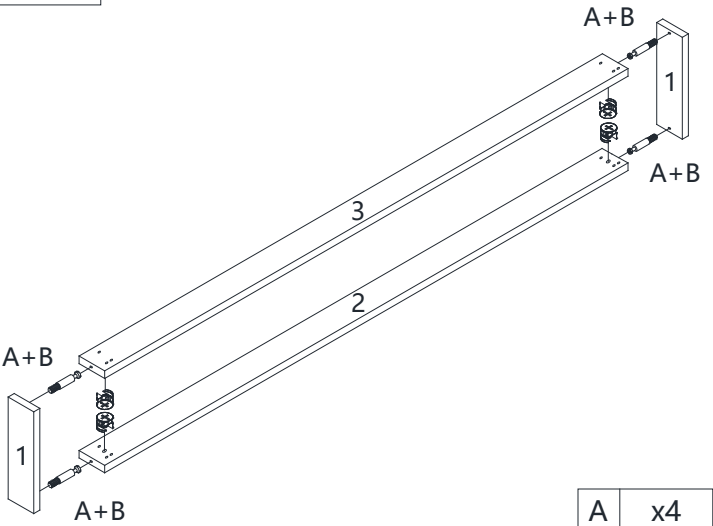


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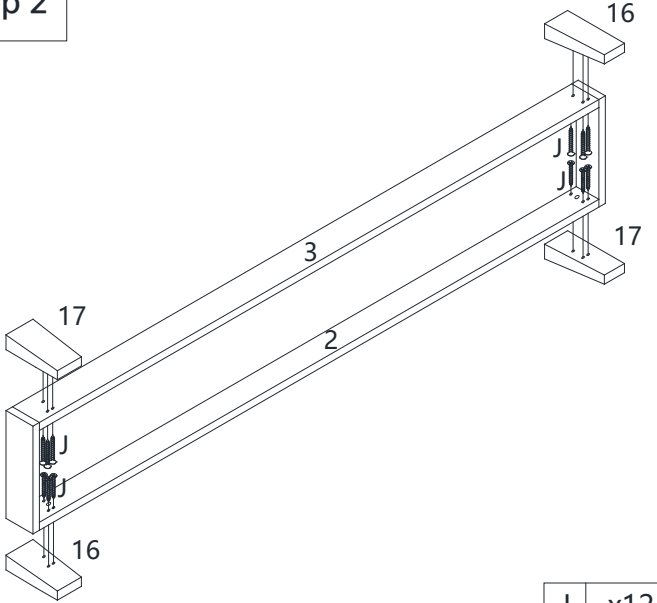
1  x2	2  x1	3  x1	4  x1	5  x1
6  x1	7  x1	8  x2	9  x1	10  x1
11  x1	12  x1	13  x1	14  x2	15  x2
16  x2	17  x2	A x16 B x16 		C (6.3x50mm) x12 D x26 
F  x6	G  x3	H  x4	I  x4	E (3.5x12mm) x52 J (4X35mm) x12 K (5X40mm) x6 

Step 1



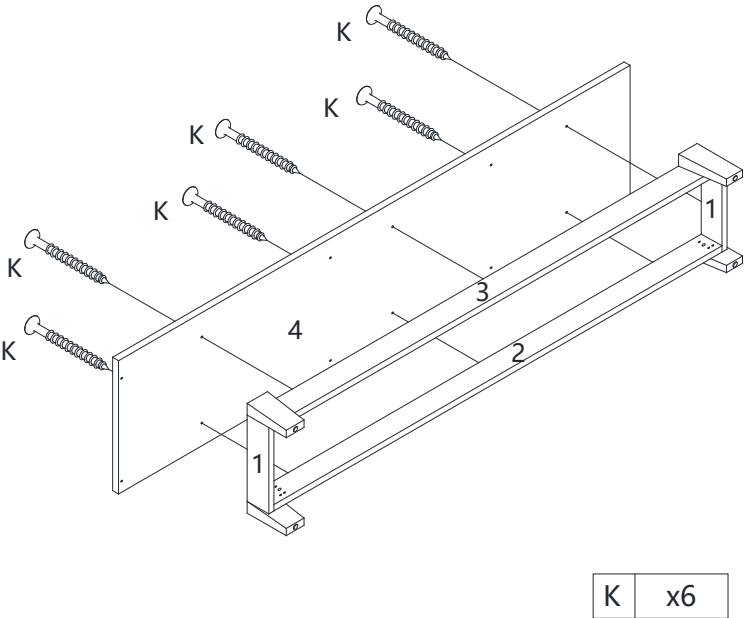
A	x4
B	x4

Step 2

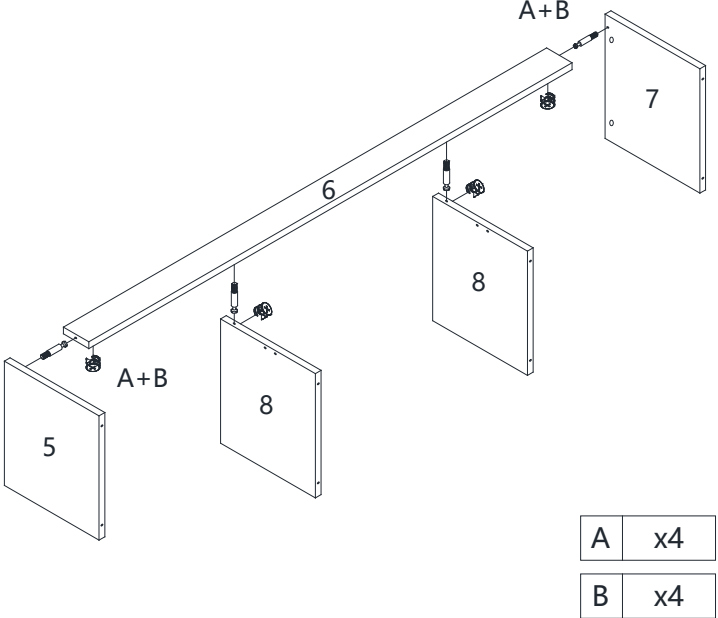


J	x12
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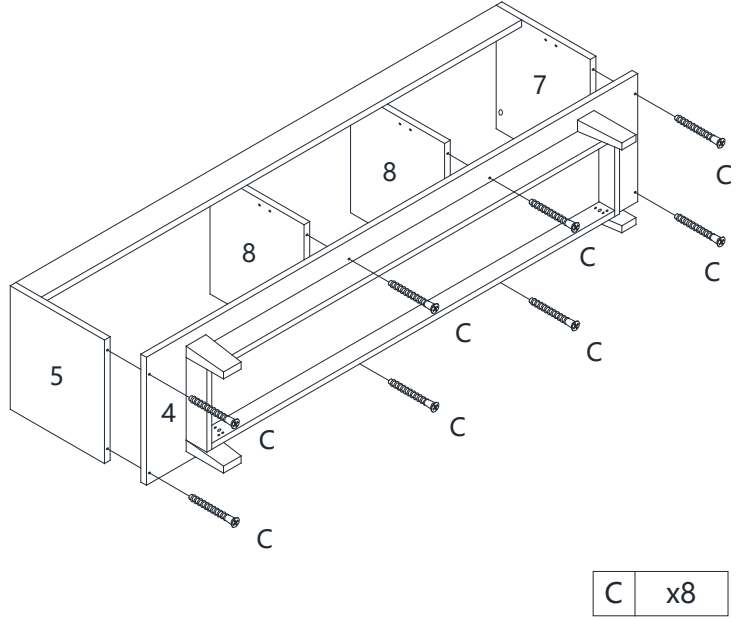
Step 3



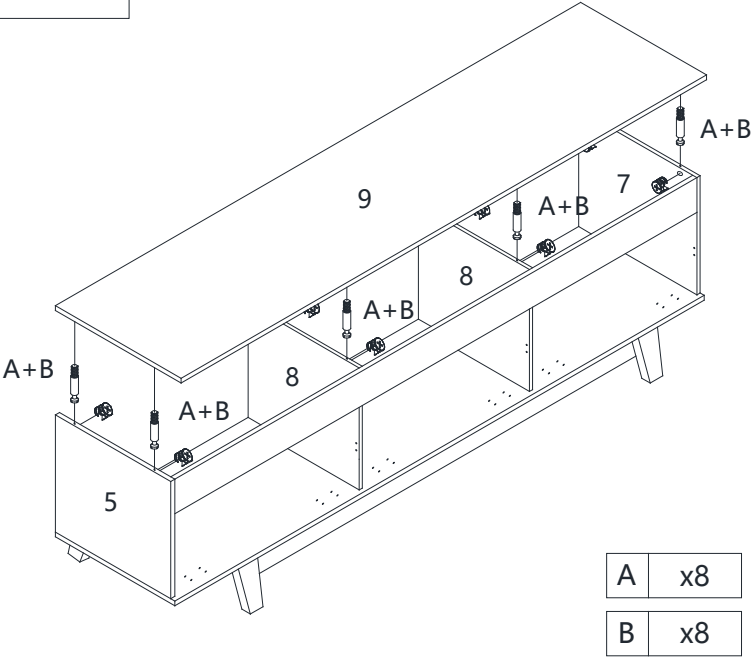
Step 4



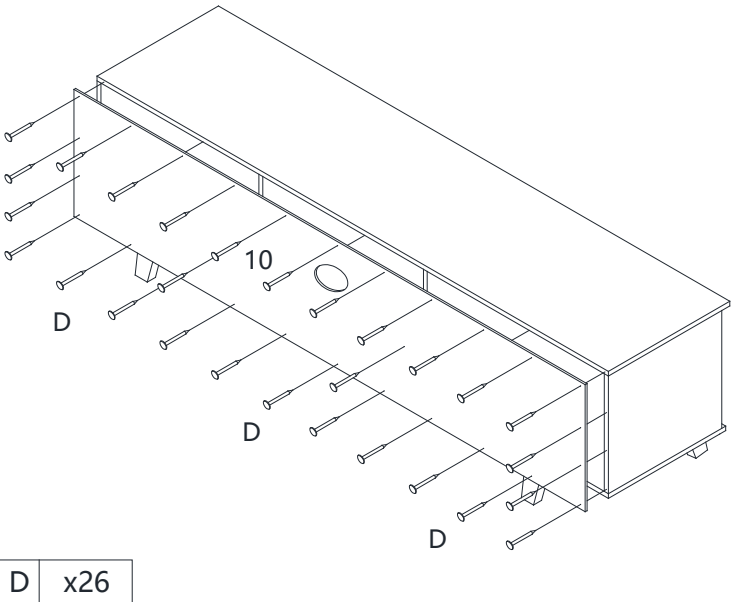
Step 5



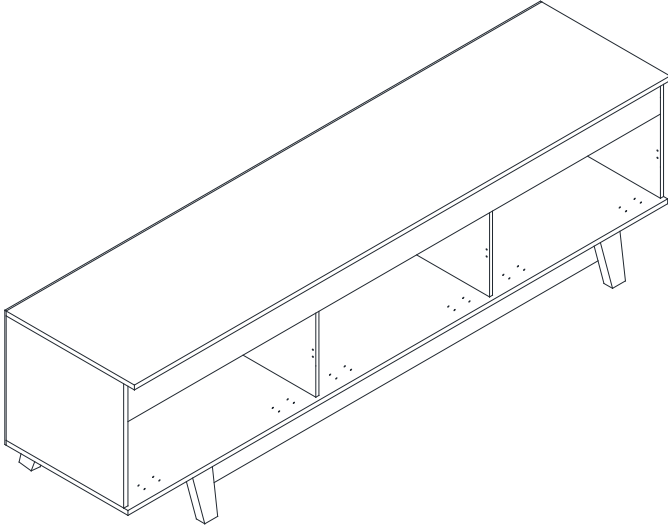
Step 6



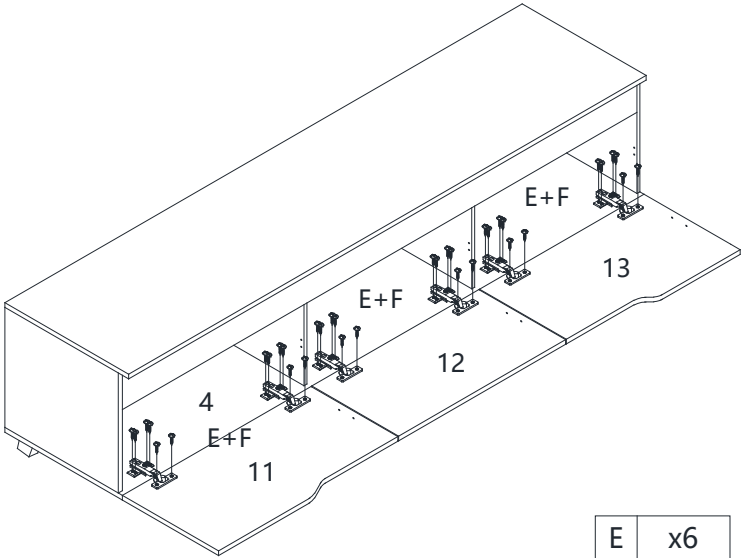
Step 7



Step 8

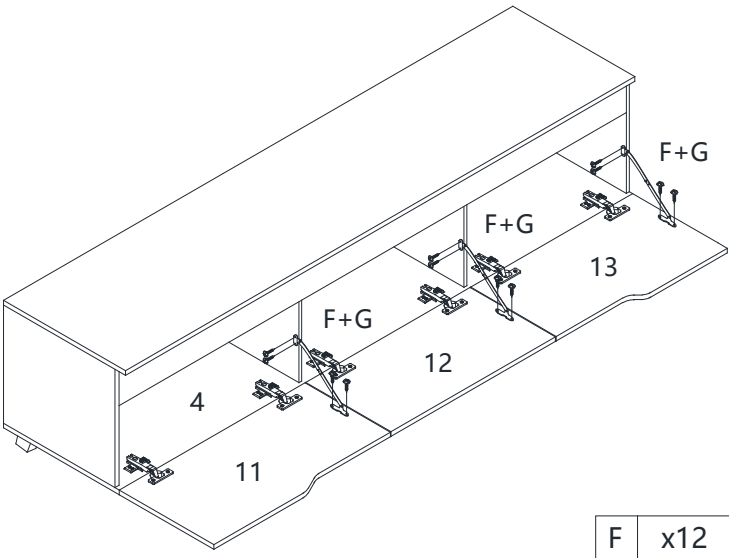


Step 9



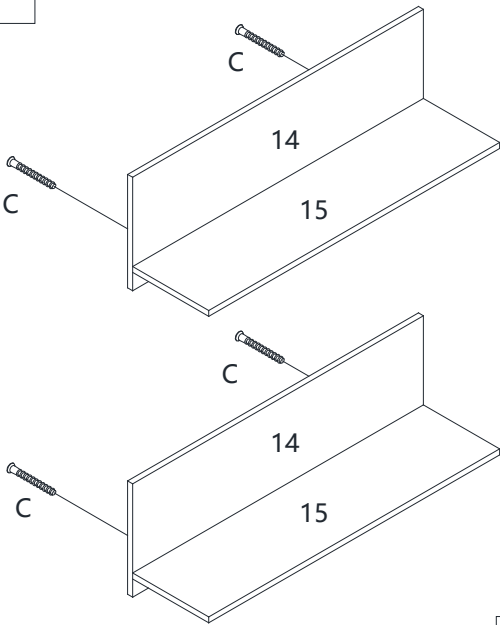
E	x6
F	x36

Step 10



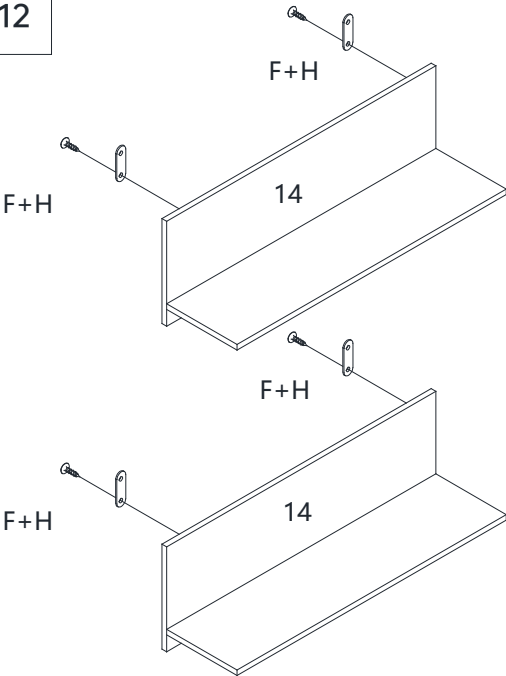
F	x12
G	x3

Step 11



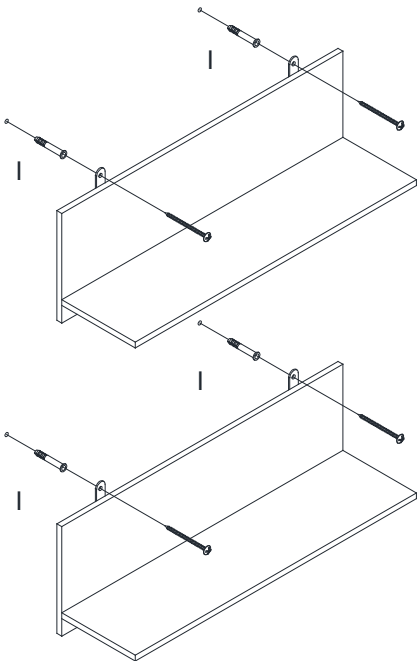
C	x4
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Step 12



F	x4
H	x4

Step 13



I	x4
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Complete

