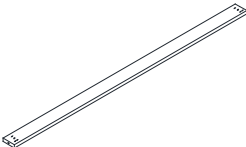
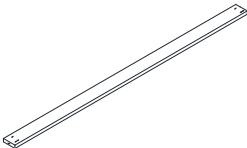
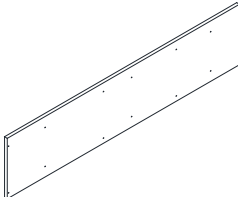
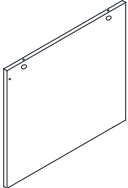
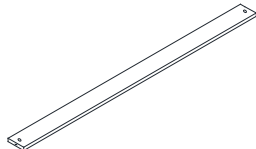
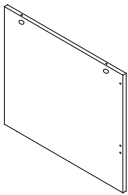
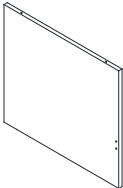
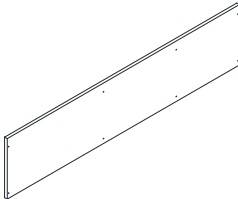
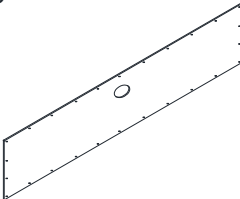
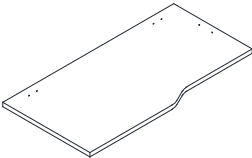
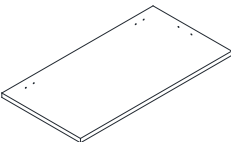
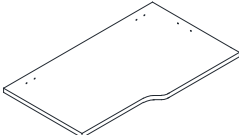
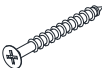
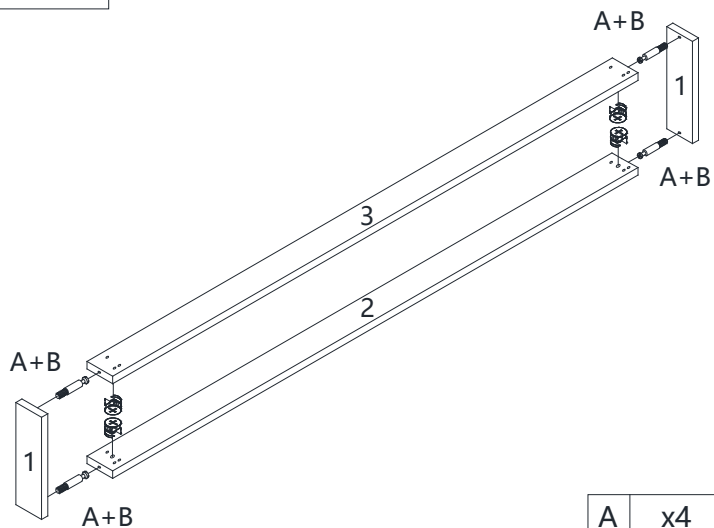


# 230-000080

|                                                                                                 |                                                                                                 |                                                                                                           |                                                                                                           |                                                                                                              |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 1<br><br>x2    | 2<br><br>x1    | 3<br><br>x1              | 4<br><br>x1             | 5<br><br>x1               |
| 6<br><br>x1     | 7<br><br>x1    | 8<br><br>x2              | 9<br><br>x1             | 10<br><br>x1              |
| 11<br><br>x1    | 12<br><br>x1   | 13<br><br>x1             | 14<br><br>x2           | 15<br><br>x2              |
| A<br><br>x16 | B<br><br>x16 | C (6.3x50mm)<br><br>x8 | D<br><br>x26         | E (3.5x12mm)<br><br>x48 |
| F<br><br>x6  | G<br><br>x3  | H (4X35mm)<br><br>x12  | I (5X40mm)<br><br>x6 |                                                                                                              |

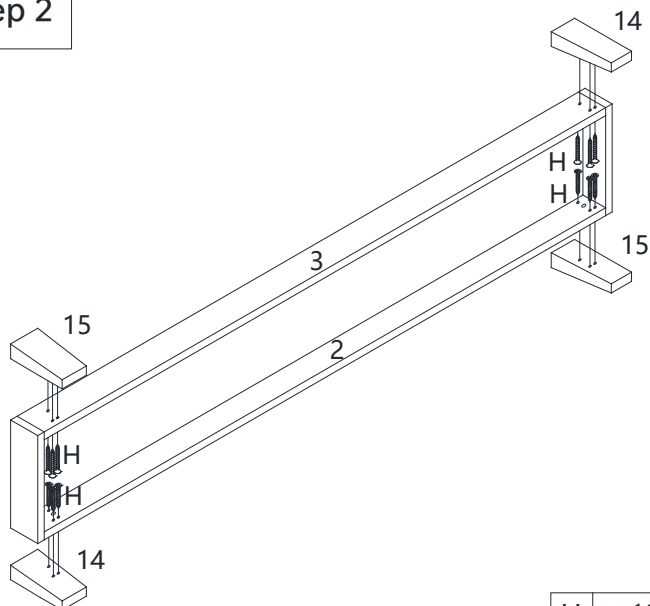
## Step 1



A x4

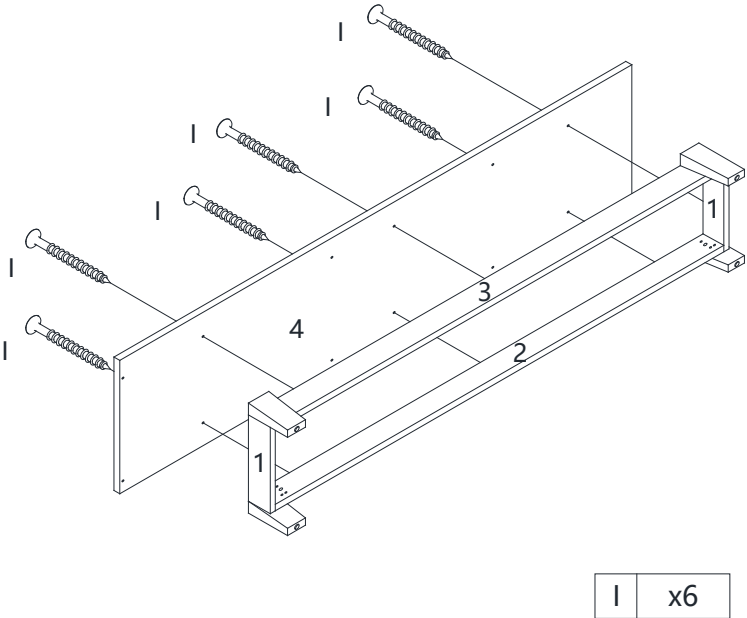
B x4

## Step 2

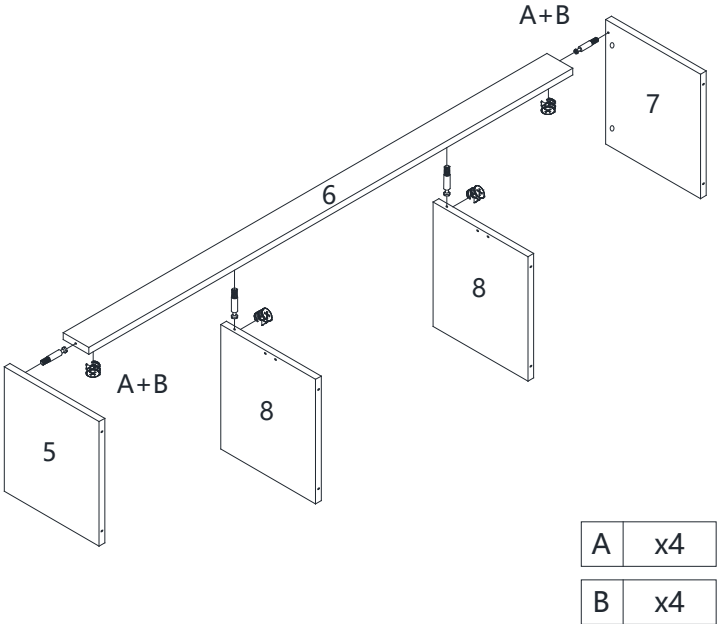


H x12

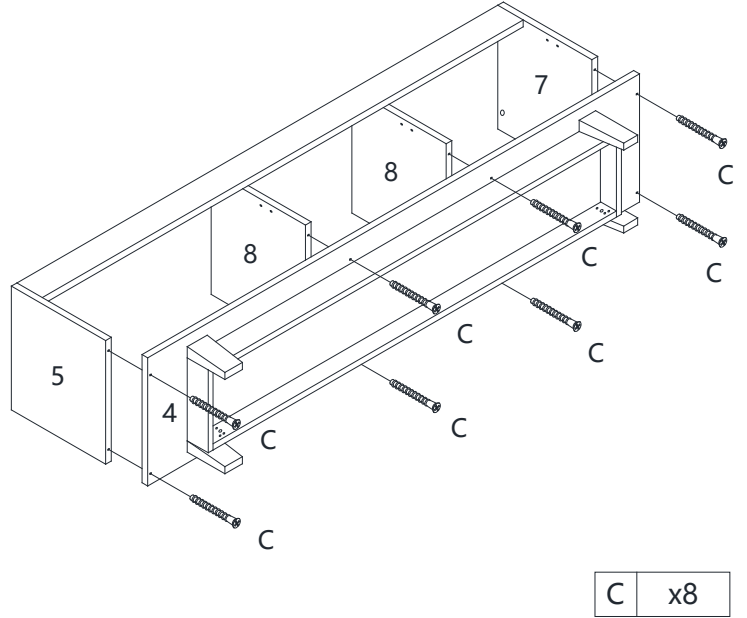
Step 3



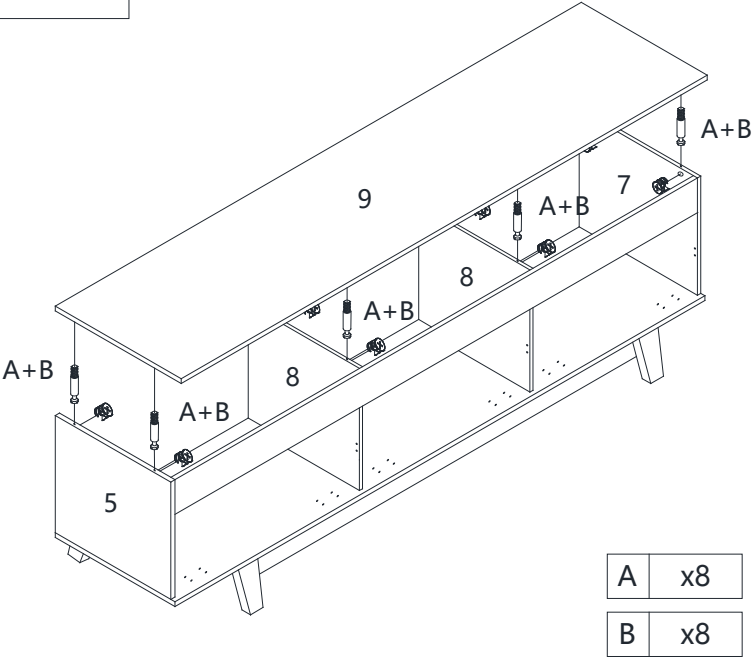
Step 4



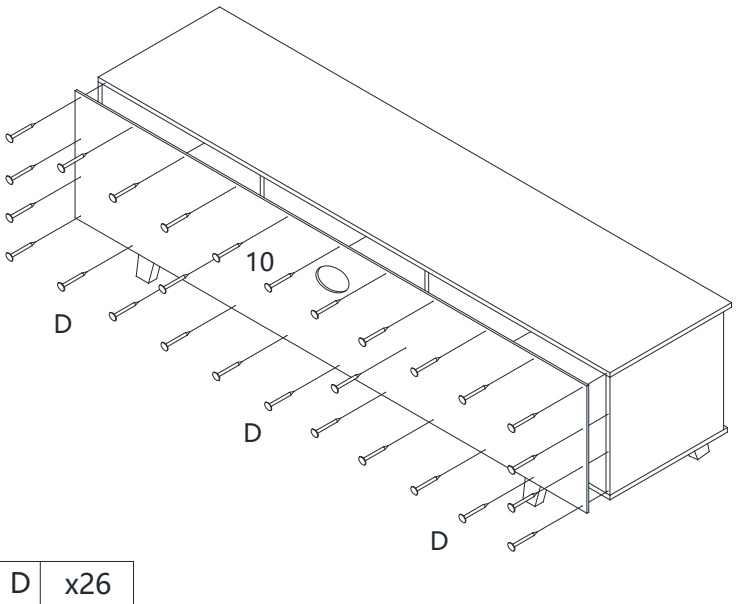
Step 5



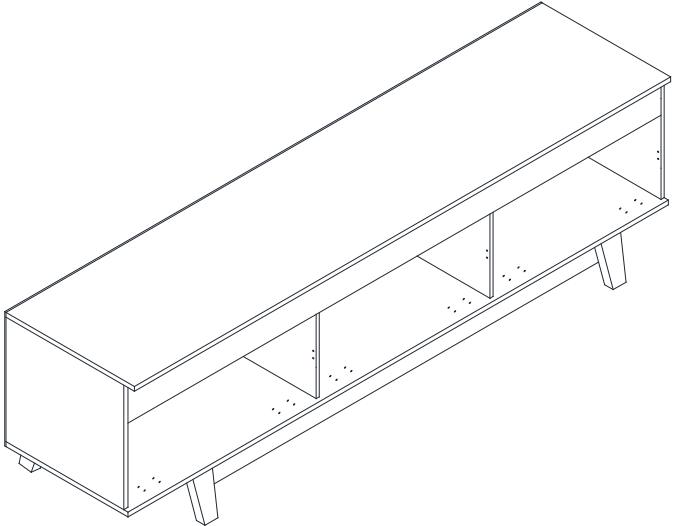
Step 6



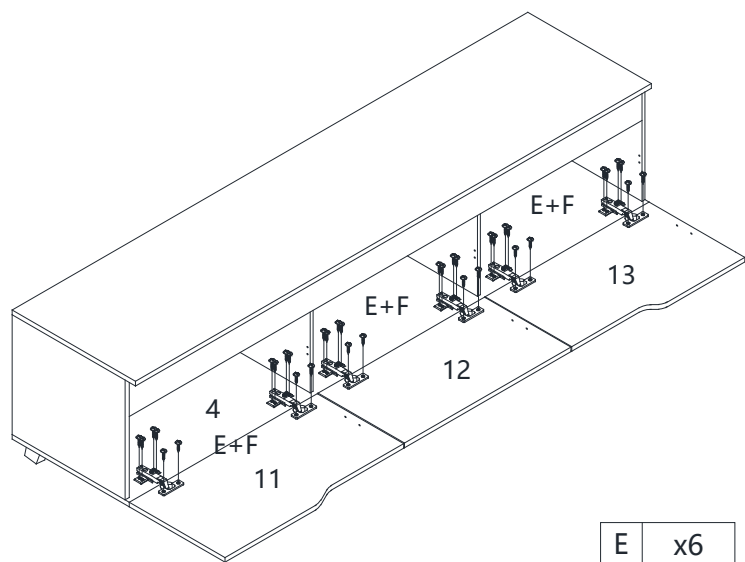
Step 7



Step 8



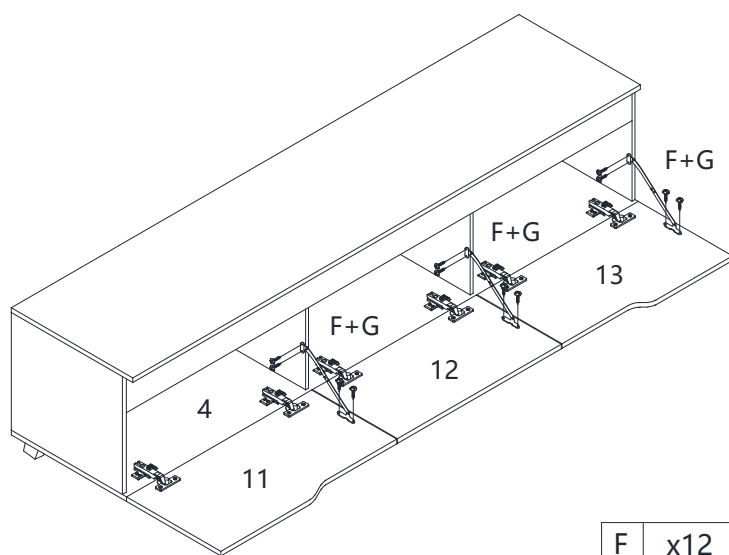
### Step 9



|   |    |
|---|----|
| E | x6 |
|---|----|

|   |     |
|---|-----|
| F | x36 |
|---|-----|

### Step 10



|   |     |
|---|-----|
| F | x12 |
|---|-----|

|   |    |
|---|----|
| G | x3 |
|---|----|

### Complete

